MIYANAGA

HDPE CORE BIT (CARBIDE TEETH)

Poly-clic

Best for HDPE Pipes!

NEW!

*Item No.
PCSKS716HEX
*Use PCSKL716HEX for cutters with 2" and up in diameter.

Demonstration Video

Marking blade provides EXCELLENT cutting performance!

Characteristics

- Quick change system easily locks and unlocks cutter from shank.
- **Safe** and **Easy** drilling with rotary mode only.
- Carbide tipped and specially designed for clean burr-free drilling.

Precaution

- Use "Wooding Core Bit" to drill a hole in materials that contain nails.

For use in

- HDPE pipe
- Wood, Plywood, 2×4s
- Fiberglass, Artificial Marble
- Heat sensitive materials

Specifications

- Dia : 25/32" (20mm) - 8-1/4" (210mm)
- Drilling depth : 4" (100mm) / 5"(130mm)
- Long shank (8") available for deeper drilling.
- Shank dia : Poly-clic shank "S" / "L"
  S shank : 25/32" (20mm) - 1-3/4" (45mm).
  L shank : 2" (50mm) - 8-1/4" (210mm).

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ISO 9001/14001 Certified
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Size Table

Cutter

The actual sizes are in metric.

(US$)

Diameter (inch)	Diameter (mm)	Cutter length (inch)	Part-No.	List Price	for Outlet DR 11.0	
25/32	20		PCC20C			
7/8	22		PCC22C	137.26		
1	25		PCC25C			
1-3/32	28		PCC28C	150.52		
1-3/16	30		PCC30C			
1-1/4	32		PCC32C	166.20		
1-3/8	35		PCC35C			
1-1/2	38		PCC38C	183.04	1.5"IPS	
1-9/16	40		PCC40C			
1-3/4	45		PCC45C	202.34	2.0"IPS	
2	50		PCC50C	221.58		
2-1/8	55		PCC55C	225.22		
2-3/8	60	4	PCC60C	230.00		
2-9/16	65		PCC65C			
2-3/4	70		PCC70C	240.86	3.0"IPS	
2-7/8	75		PCC75C	256.50		
3-1/8	80		PCC80C	276.98		
3-3/8	85		PCC85C	293.84		
3-1/2	90		PCC90C	309.48	4.0"IPS	
3-3/4	95		PCC95C	337.20		4.0"DIPS
3-7/8	100		PCC100C	361.30		
4-1/8	105		PCC105C	380.32		
4-1/4	110		PCC110C	404.66		
4-1/2	115		PCC115C	443.18		
4-3/4	120		PCC120C	455.22		
5-1/8	130		PCC13013C	502.32	6.0"IPS	6.0"DIPS
5-7/8	150		PCC15013C	524.40		
6-5/16	160	5	PCC16013C	561.20		
6-5/8	170		PCC17013C	634.24	8.0"IPS	8.0"DIPS
8-1/4	210		PCC21013C	797.28	10.0"IPS	10.0"DIPS

Shank

(US$)

Poly-clic shank	Part No.	Sugg. List	For use with
S Shank S Shank SDS	PCSKS PCSKSR	57.78	1" - 1-3/4" (25mm - 45mm)
S Shank 200L(8") S Shank SDS 200L(8")	PCSKS200 PCSKSR200	69.86	
S Shank with 7/16" Hex	PCSKS716HEX	96.60	
L Shank L Shank SDS	PCSKL PCSKLR	103.54	2" - 8-1/4" (50mm - 210mm)
L Shank 200L(8") L Shank SDS 200L(8")	PCSKL200 PCSKLR200	124.02	
L Shank with 7/16" Hex	PCSKL716HEX	115.00	
SDS-max Shank(Rotary mode)	PCSKXMXK	171.00	
Dust Cap for S Shank	PCBCS	3.24	For S Shank
Dust Cap for L Shank	PCBCL	3.24	For L Shank

Center Drill

(US$)

Desciption	Part-No.	List Price	For use with
HSS Center Drill	PCCCDS	33.72	up to 1-3/4" (45m)
	PCCCDL	75.86	from 2"(50mm) to 4-3/4"(120mm)
	PCWSCD225	45.74	from 5-1/8"(130mm) and up

Recommended Drill Speed / Wattage

Diameter inch (mm)	rpm	W
25/32 - 1-3/4 (20-45)	800 - 1500	550W or larger
2 - 3-1/8 (50-80)	700 - 1100	650W or larger
3-3/8 - 6-5/16 (85-160)	500 - 1100	750W or larger

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