

# Best for HDPE Pipes!



HDPE CORE BIT (CARBIDE TEETH)



[Demonstration Video](#)

**NEW!**

\*Item No.  
**PCSKS716HEX**  
\*Use PCSKL716HEX for cutters with 2" and up in diameter.

**Marking blade provides EXCELLENT cutting performance!**

### Characteristics

- Quick change system easily locks and unlocks cutter from shank.
- **Safe and Easy** drilling with rotary mode only.
- Carbide tipped and specially designed for clean burr-free drilling.

### Precaution

- Use "Wooding Core Bit" to drill a hole in materials that contain nails.

### For use in

- HDPE pipe
- Wood, Plywood, 2 x 4s
- Fiberglass, Artificial Marble
- Heat sensitive materials

### Specifications

- Dia : 25/32" (20mm) - 8-1/4" (210mm)
- Drilling depth : 4" (100mm) / 5" (130mm)
- Long shank (8") available for deeper drilling.
- Shank dia : Poly-clic shank "S" / "L"  
S shank : 25/32" (20mm) - 1-3/4" (45mm).  
L shank : 2" (50mm) - 8-1/4" (210mm).

**MIYANAGA**

ISO 9001/14001 Certified

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# HDPE CORE BIT ( CARBIDE TEETH )



## Size Table

### Cutter

The actual sizes are in metric.

(US\$)

Diameter (inch)	Diameter (mm)	Cutter length (inch)	Part-No.	List Price	for Outlet DR 11.0	
25/32	20		PCC20C			
7/8	22		PCC22C	119.36		
1	25		PCC25C			
1-3/32	28		PCC28C	130.88		
1-3/16	30		PCC30C			
1-1/4	32		PCC32C	144.52		
1-3/8	35		PCC35C			
1-1/2	38		PCC38C	159.16	1.5"IPS	
1-9/16	40		PCC40C			
1-3/4	45		PCC45C	175.94	2.0"IPS	
2	50		PCC50C	192.68		
2-1/8	55		PCC55C	195.84		
2-3/8	60	4	PCC60C	200.00		
2-9/16	65		PCC65C			
2-3/4	70		PCC70C	209.44	3.0"IPS	
2-7/8	75		PCC75C	223.04		
3-1/8	80		PCC80C	240.86		
3-3/8	85		PCC85C	255.52		
3-1/2	90		PCC90C	269.12	4.0"IPS	
3-3/4	95		PCC95C	293.22		4.0"DIPS
3-7/8	100		PCC100C	314.18		
4-1/8	105		PCC105C	330.72		
4-1/4	110		PCC110C	351.88		
4-1/2	115		PCC115C	385.38		
4-3/4	120		PCC120C	395.84		
5-1/8	130		PCC13013C	436.80	6.0"IPS	6.0"DIPS
5-7/8	150		PCC15013C	456.00		
6-5/16	160	5	PCC16013C	488.00		
6-5/8	170		PCC17013C	551.52	8.0"IPS	8.0"DIPS
8-1/4	210		PCC21013C	693.28	10.0"IPS	10.0"DIPS

### Shank

(US\$)

Poly-clic shank	Part No.	Sugg. List	For use with
S Shank	PCSKS		1" - 1-3/4" (25mm - 45mm)
S Shank SDS	PCSKSR	50.24	
S Shank 200L(8")	PCSKS200	60.74	
S Shank SDS 200L(8")	PCSKSR200		
S Shank with 7/16" Hex	PCSKS716HEX	84.00	
L Shank	PCSKL		2" - 8-1/4" (50mm - 210mm)
L Shank SDS	PCSKLR	90.04	
L Shank 200L(8")	PCSKL200	107.84	
L Shank SDS 200L(8")	PCSKLR200		
L Shank with 7/16" Hex	PCSKL716HEX	100.00	
SDS-max Shank(Rotary mode)	PCSKXMXK	148.70	
Dust Cap for S Shank	PCBCS	2.82	For S Shank
Dust Cap for L Shank	PCBCL	2.82	For L Shank

### Center Drill

(US\$)

Description	Part-No.	List Price	For use with
HSS Center Drill	PCCCDL	29.32	up to 1-3/4" (45mm)
	PCCCDL	65.96	from 2"(50mm) to 4-3/4"(120mm)
	PCWSCD225	39.78	from 5-1/8"(130mm) and up

### Recommended Drill Speed / Wattage

Diameter inch (mm)	rpm	W
25/32 - 1-3/4 (20-45)	800 - 1500	550W or larger
2 - 3-1/8 (50-80)	700 - 1100	650W or larger
3-3/8 - 6-5/16 (85-160)	500 - 1100	750W or larger



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